



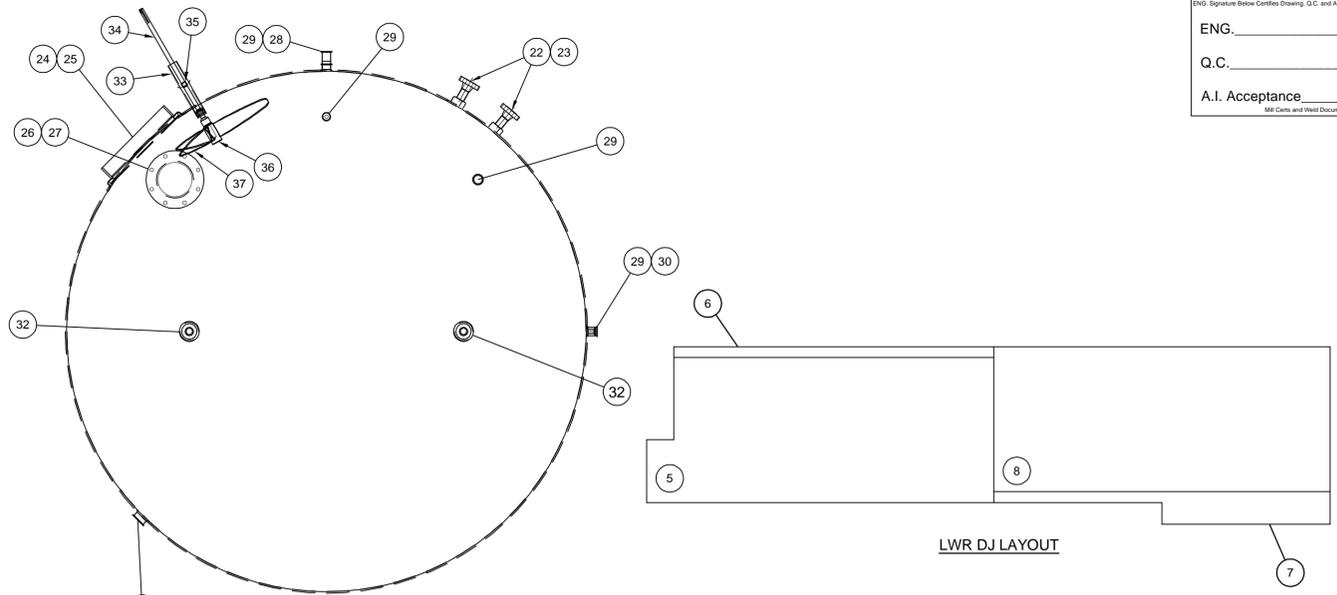


LEGEND	WELD WIRE HEAT NUMBERS		
	PRODUCT CONTACT (WIRE TYPE)	HEAT TRANSFER (WIRE TYPE)	OTHER (WIRE TYPE)
RECORD ALL WELDS IN SKETCH			
SPECIAL NOTES (PRODUCT CONTACT)			
<input type="checkbox"/> GTAW ONLY			
<input type="checkbox"/> GTAW ONLY 99.996 ARGON			
<input checked="" type="checkbox"/> NO STICK WELDING (SMAW)			
<input type="checkbox"/> NO PLASMA WELDING (PAW)			
<input type="checkbox"/> NO GMAW WELDING (GMAW-P ALLOWED)			
<input type="checkbox"/> NO GMAW-P WELDING			
<input type="checkbox"/> NO AUTOGENOUS WELDING			
<input type="checkbox"/> OTHER			
<input checked="" type="checkbox"/> RECORD WELD WIRE HEAT NOS.			
<input type="checkbox"/> NO CO2 GAS ALLOWED			

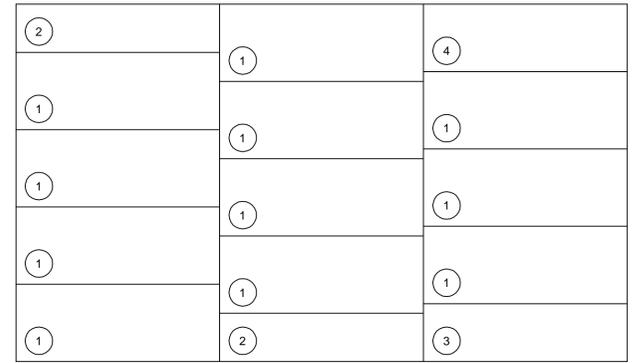
 This drawing complies with Sect. VIII, Div. 1 of the ASME Code  
 ENG. \_\_\_\_\_  
 Q.C. \_\_\_\_\_  
 A.I. Acceptance \_\_\_\_\_  
Mill Certs and Weld Documentation Required

DRAWN VAD		DATE 2/10/10	TRAVELER, CHECK LIST		SHEET 1 OF 1
CHECKED		DATE	AS BUILT SKETCH	REV. B	
Q.C. DWG REVIEW			SERIAL NO.- JS4783		
A.I. DWG REVIEW			N.B. NO.-		
			FINAL ASSY- JS4783		

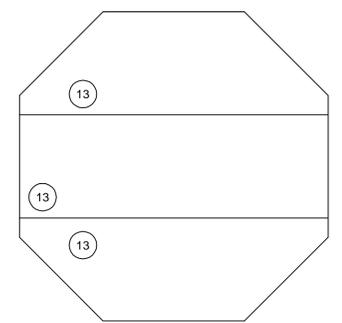
ITEM NO.	NO. REQD.	MATL SPEC	DESCRIPTION	HEAT NO.	P.O. NO.	SUPPLIER	Q.C.
1	11	SA240,316/316L	SHEET 10 GA (LINER)				
2	2	SA240,316/316L	SHEET 10 GA (LINER)				
3	1	SA240,316/316L	SHEET 10 GA (LINER)				
4	1	SA240,316/316L	SHEET 10 GA (LINER)				
5	1	SA240,304	SHEET 16 GA (LWR DJ)				
6	1	SA240,304	SHEET 16 GA (LWR DJ)				
7	1	SA240,304	SHEET 16 GA (LWR DJ)				
8	1	SA240,304	SHEET 16 GA (LWR DJ)				
9	2	SA240,304	SHEET 16 GA (UPPER DJ)				
10	2	SA240,304	SHEET 16 GA (UPPER DJ)				
11	1	SA240,304	SHEET 16 GA (UPPER DJ)				
12	1	SA240,304	SHEET 16 GA (UPPER DJ)				
13	3	SA240,316/316L	SHEET 12 GA (TOP HD)				
14	2	SA240,316/316L	SHEET 10 GA (BTM HD)				
15	1	SA240,316/316L	SHEET 10 GA (BTM HD)				
16	4	SA240,316/316L	SHEET 10 GA (2 HDR)				
17	4	SA240,316/316L	SHEET 10 GA (3 HDR)				
18	2	SA240,316/316L	SHEET 10 GA (3 FULL DRN END CAP)				
19	2	SA240,316/316L	SHEET 10 GA (3 END CAP)				
20	4	SA240,316/316L	SHEET 10 GA (2 END CAP)				
21	4	SA240,316/316L	SHEET 10 GA (2 END CAP)				
22	4	SA182F,316/316L	FLANGE 1-1/2 RFWN 150# (PURCH)				
23	4	SA312,TP316/316L	PIPE 1-1/2 SCH 40				
24	1	SA240,316/316L	PLATE 3/8 (MW FRAME)				
25	1	SA240,316/316L	SHEET 10 GA (MW COVER)				
26	1	SA182F,316/316L	FLANGE 8 FFWN 150# (PURCH)				
27	1	SA312,TP316/316L	PIPE 8 SCH 40				
28	1	SA249,316/316L	TUBE 2 .065 W				
29	6	316/316L	FERL,TC,2',BPE (PURCH)				
30	2	316/316L	FERL,TC,1',BPE (PURCH)				
31	1	316/316L	FERL,TC,3',BPE (PURCH)				
32	2	316/316L	FERL,TC,4',BPE (PURCH)				
33	1	SA312,TP316/316L	PIPE 2 SCH 80 (SLEEVE AGIT)				
34	1	SA479,304/304L	ROUND 15/16 (AGIT SHAFT)				
35	1	SA479,UNS S21800	ROUND 2 (AGIT SHAFT)				
36	1	SA479,316/316L	ROUND 2-1/2 (HUB ASSY)				
37	3	SA240,316/316L	PLATE 1/4 (PROPS)				
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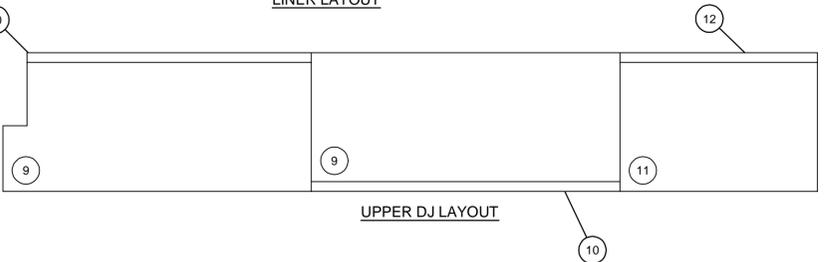
LWR DJ LAYOUT



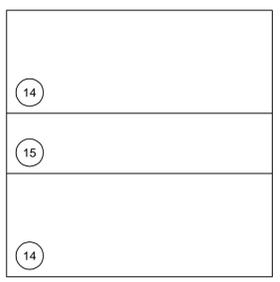
LINER LAYOUT



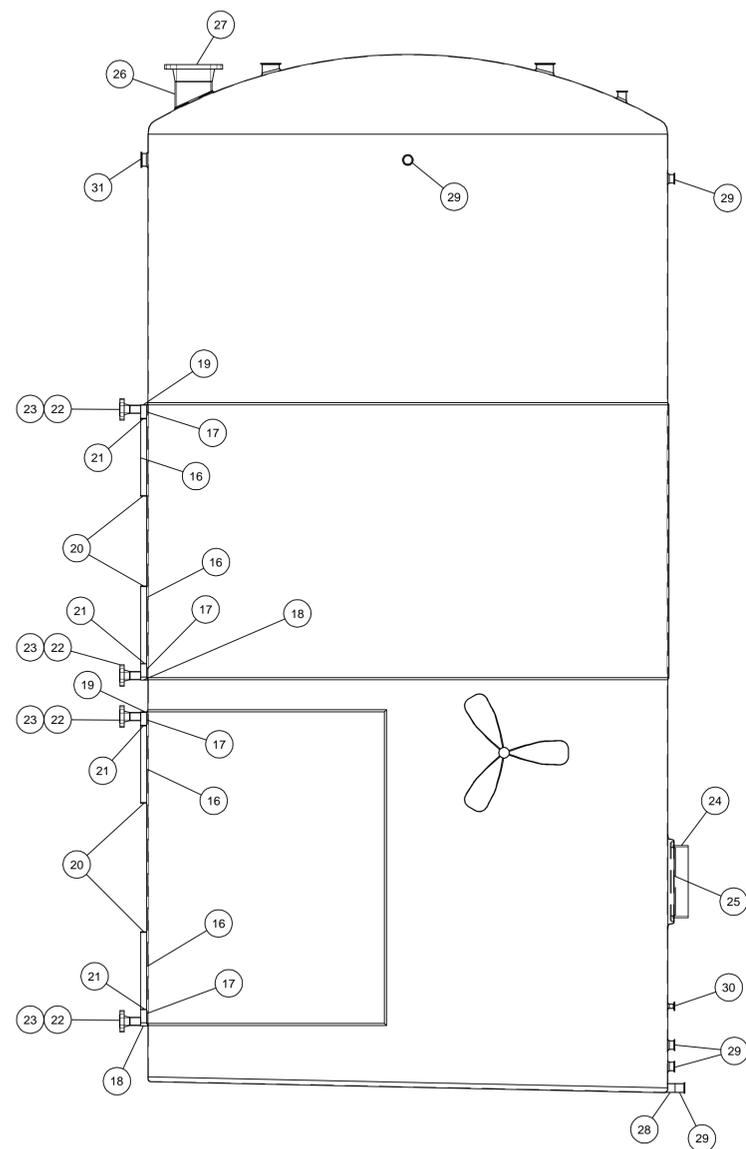
TOP HD LAYOUT



UPPER DJ LAYOUT



BTM HD LAYOUT



CUSTOMER DOCUMENTATION "IN ADDITION TO NOTE: DCI TO PERFORM THE FOLLOWING TESTS & PROCEDURES ON THE FRONT PAGE"

<input checked="" type="checkbox"/> CERTIFIED DRAWING(S)	<input type="checkbox"/> WELDING PROCEDURE SPECIFICATIONS (WPS) QW-482 *PROPRIETARY-REVIEW AT DCI ONLY OR P&C AGREEMENT
<input checked="" type="checkbox"/> QC FINAL INSPECTION SHEET	<input type="checkbox"/> WELD PROCEDURE QUALIFICATION REPORT (PQR) QW-483 *PROPRIETARY-REVIEW AT DCI ONLY OR P&C AGREEMENT
<input checked="" type="checkbox"/> ASME DATA & PARTIAL DATA REPORT(S) (IF ASME)	<input type="checkbox"/> WELDER PERFORMANCE QUALIFICATION (WPQ) QW-484 *PROPRIETARY-REVIEW AT DCI ONLY OR P&C AGREEMENT
<input checked="" type="checkbox"/> ASME TRAVELER (AS-BUILT SKETCH) (IF ASME)	<input type="checkbox"/> DCI QUALITY CONTROL MANUAL *PROPRIETARY-REVIEW AT DCI ONLY OR P&C AGREEMENT
<input checked="" type="checkbox"/> ASME NAMEPLATE RUBBINGS (IF ASME)	<input type="checkbox"/> OTHER (SEE X-7076)
<input type="checkbox"/> CALCULATIONS (NOT PE CERTIFIED UNLESS NOTED) (IF ASME)	<input type="checkbox"/> OTHER
<input type="checkbox"/> ASME REQUIRED PRESSURE PART ONLY	<input type="checkbox"/> OTHER
<input type="checkbox"/> SEISMIC CALCULATIONS FOR LEGS OR LUGS	<input type="checkbox"/> OTHER
<input type="checkbox"/> JACKET PRESSURE DROP CALCULATIONS	<input type="checkbox"/> OTHER
<input type="checkbox"/> OTHER (SPECIFY)	<input type="checkbox"/> OTHER
<input checked="" type="checkbox"/> PURCHASED COMPONENT INSTRUCTION MANUALS, PARTS LISTING	<input type="checkbox"/> OTHER

INSPECTION STEPS	DCI JOB No.	Q.C. DATE	A.I. DATE
1.)	Inspect Welded Seams of shell, heads, dimple jacket		
2.)	Top Head Min. Thickness: _____ in. (Calculated)		
3.)	Shell Min. Thickness: _____ in. (Calculated)		
4.)	Bottom Head Min. Thickness: _____ in. (Calculated)		
5.)	Bottom Head fit up & tack, weld prep		
6.)	Bottom Head welding appearance Nozzles & girth seam		
7.)	Top Head fit up & tack, weld prep		
8.)	Top Head welding appearance Nozzles & girth seam		
9.)	Nozzles, attachments, Manway weld prep & layout		
10.)	Shell Nozzles, attachments, Manway welding appearance		
11.)*	Dimple Jacket Weld Macro-Section Results Satisfactory		
12.)	Non Destructive Examination (if required)		
13.)*	Internal Visual inspection		
14.)	Preliminary Pressure Test		
15.)*	Final Pressure Test		
16.)*	Final visual & Dimensional inspection		
17.)*	Stamping		
18.)*	Calculation & Mill Test Report Review		
19.)*	Sign Data Report		
20.)	Non-Conformance (if applicable)		